# SANTEX RIMAR GROUP

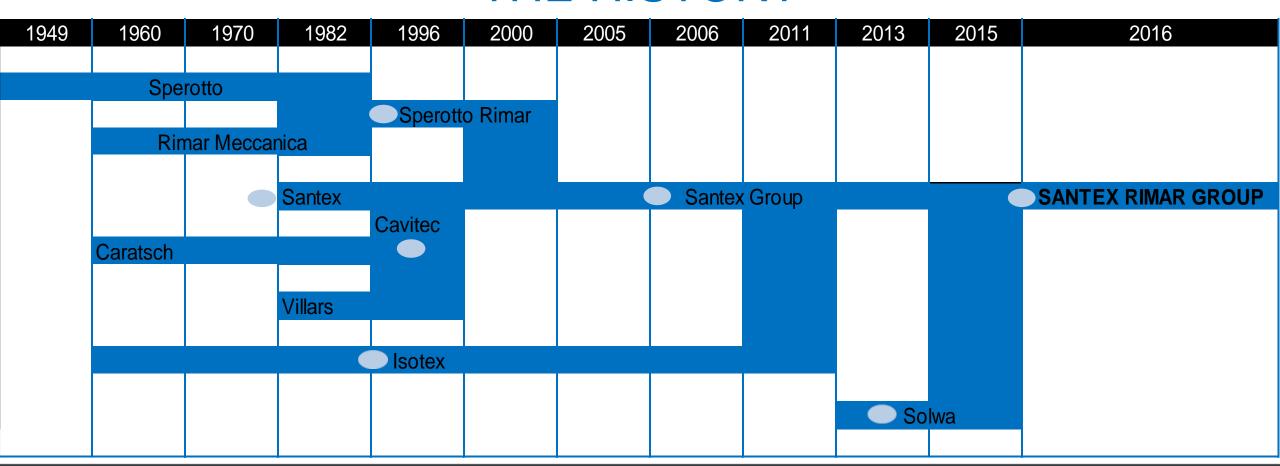
# **GROUP VISION**

SANTEX RIMAR GROUP is based on continuous global growth, innovative product development and highest level of service available.

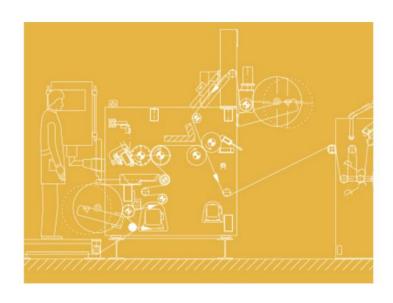
We build custom machinery that change the way our customers make business.

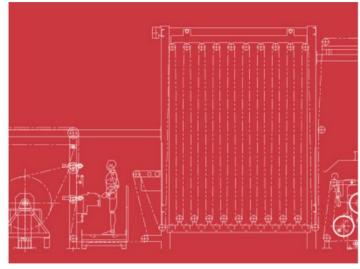
SANTEX RIMAR GROUP

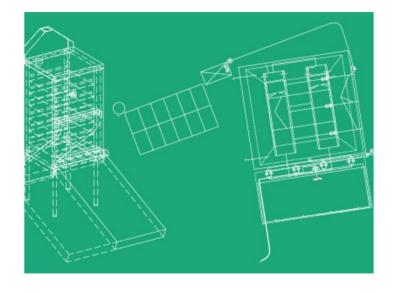
# SANTEX RIMAR GROUP THE HISTORY



# SANTEX RIMAR GROUP DIVISIONS







TECHNICAL TEXTILE AND NONWOVEN

CAVITEC

**ISOTEX**°

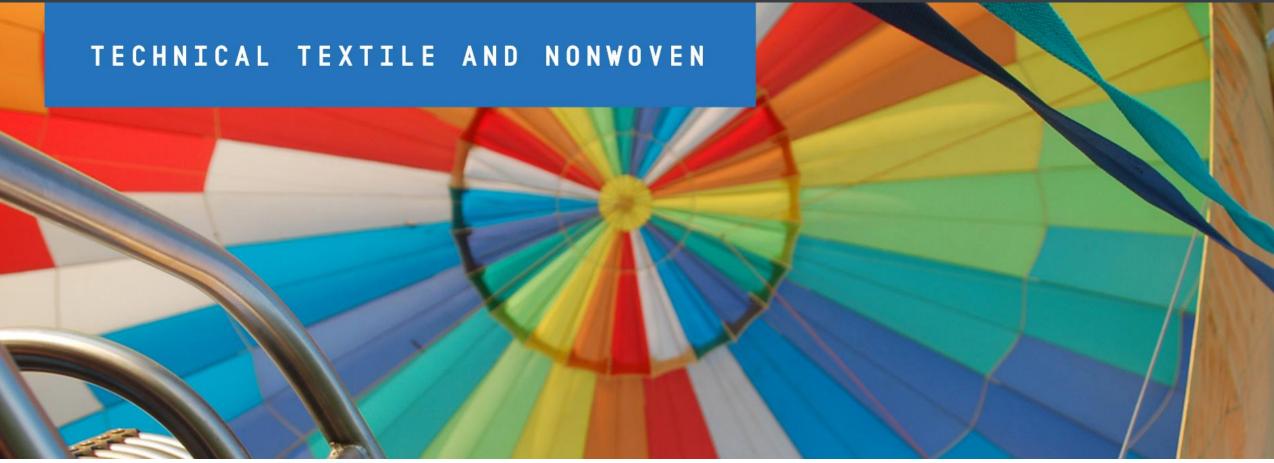
TEXTILE FINISHING



**SperottoRimar** 

SOLWA

SANTEX RIMAR GROUP





Machines for coating, laminating, impregnation, prepreg and nonwoven



Coating, embossing and printing machines





**CAVIMELT** 

Coating and laminating



**CAVI2COAT** 

Multifuctional coating and laminating



**CAVIFLEX** 

Hotmelt laminating machine with exchangeable coating modules



**CAVIMELT PP** 

Plug and play



**CAVIPREG** 

Prepreg lines



**CAVISCAT** 

Scattered coating and laminating



**NONWOVENS** 

Thermofixing of nonwovens



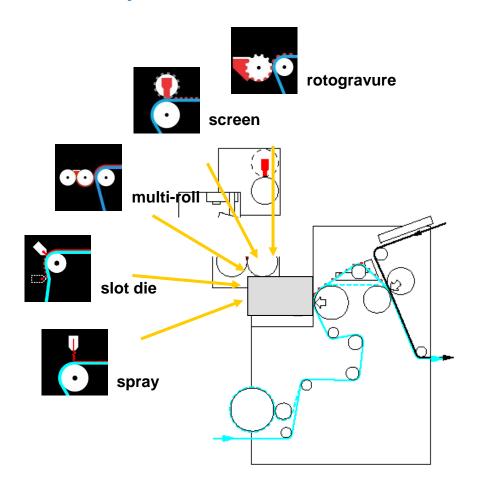


# Hotmelt Technologies





# Modular system CAVIFLEX

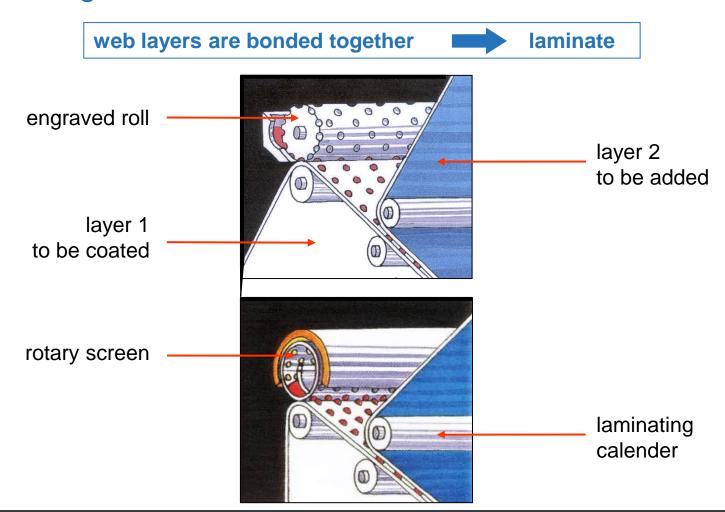


### A machine with exchangeable coating modules

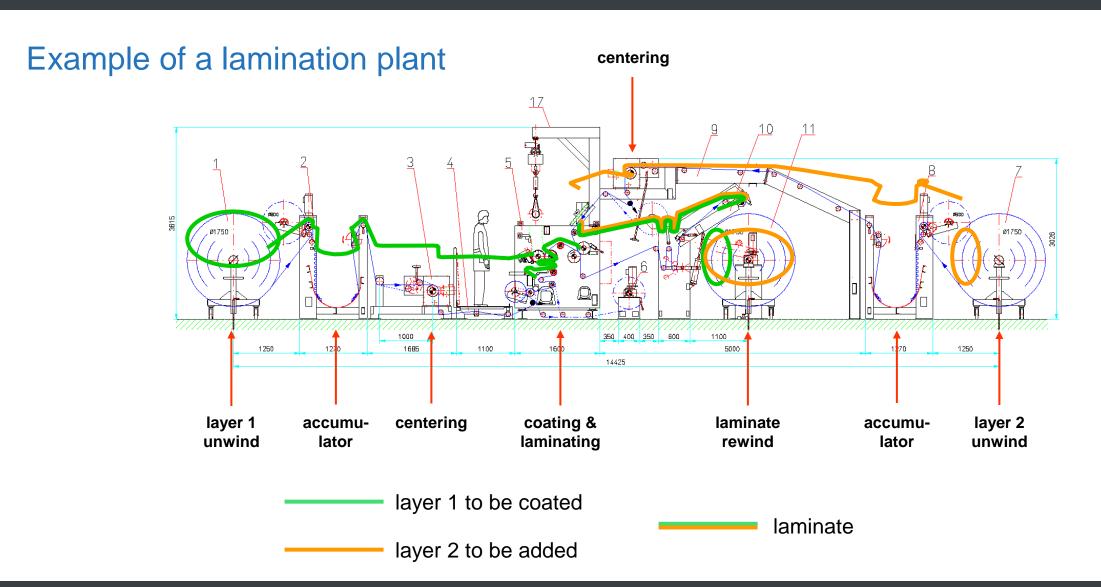
- module change in 30 minutes
- flexibility for custom laminators
- modules can be added later



# Lamination = Bonding











## Applications for Hotmelt lamination

Any type of textile and non-textile webs can be laminated together, such as

- woven fabrics
- knitted fabrics
- nonwovens
- membranes, films
- nets, grids
- foams

# Textile web laminates are applied in various industrial sectors

- active wear (outdoor)
- functional and protective clothing
- automotive interiors
- home textiles, upholstery, mattress ticking
- hygiene and medical products
- technical composites, building material, etc.

















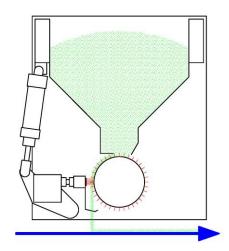
# Powder Technologies



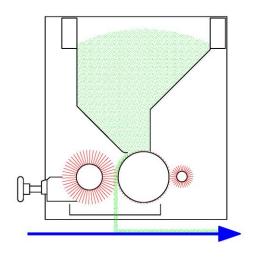
# **CAVITEC**

# Various types of scatter units

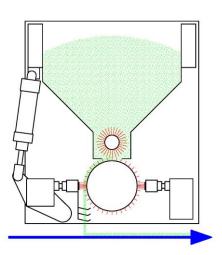




Caviscat 200 for powder



Caviscat 300 for pellets, chips



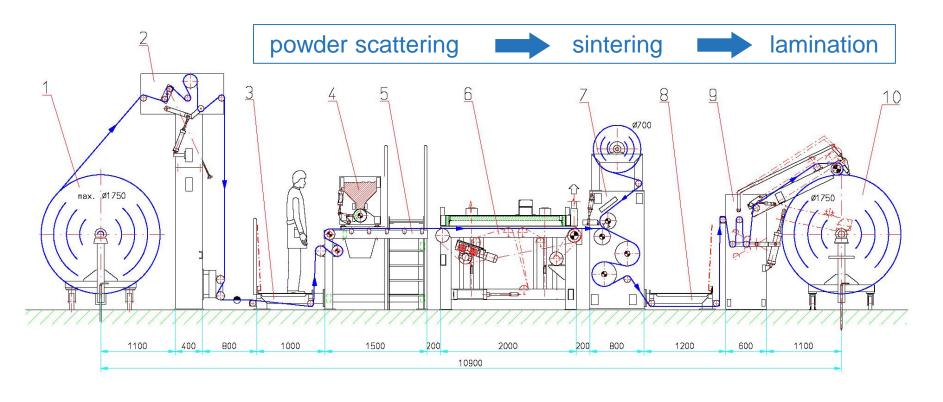
Caviscat 400 for fine powder, talcum







# Example of a scatter lamination plant



- 1) A-frame unwind
- 2) infeed / web guider
- 3) operator platform
- 4) scatter unit
- 5) platform
- 6) infrared sintering channel
- 7) unwind layer 2
- 8) platform with centering
- 9) periphery winder
- 10) A-frame





# Nonwoven



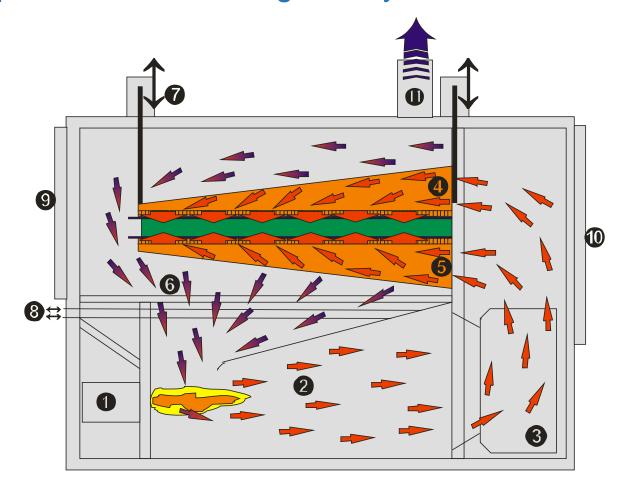






# Top performance by proven forced-through-air system

- 1. gas burner
- 2. hot air chamber
- 3. hot air fan
- 4. top air nozzles
- 5. bottom air nozzles
- 6. return air
- 7. top nozzle adjustment
- 8. double tier filter
- 9. door (operator side)
- 10. door (maintenance side)
- 11. exhaust air









# SANTATHERM – view from operating side



# ISOTEX®



ISOBAG

Air-bag



**ISOBELT** 

Conveyor belts



**ISORUBBER** 

Rubber-coated fabrics



ISOSKIN

Coating for synthetic leather



**ISOLAB** 

Pilot lines



**ISOWEAR** 

Resin-coated production

# CAVITEC ISOTEX®

## Final Technical Textile products used by these brands







































## SANTEX RIMAR GROUP





Machines for the finishing of knitted fabrics

# **SperottoRimar**

Machines for textile finishing



#### SANTASHRINK PROGRESS

Tensionsless drying, shrinking and relaxing

#### Treatment of open width fabrics:



**ESC-ENERGY** 

Optimized drying for green textile process



**SANTACOMPACT-RD** 

Levelling, steaming and compacting calander



**SANTASYNPACT** 

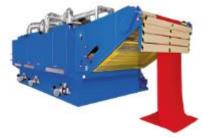
Levelling, steaming and compacting

#### Treatment of tubular knitted fabrics:



**SANTASTRETCH** 

Dewatering and overstretching / wet on wet impregnation



SANTASHRINK STANDARD

Tensionsless drying, shrinking and relaxing



#### SANTASPREAD

Steaming and compacting of tubular fabrics





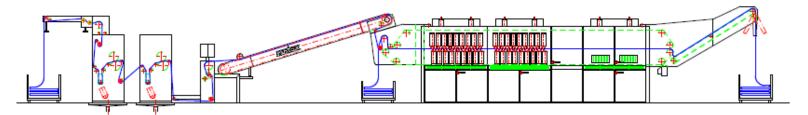
# SANTASHRINK – Tensionless drying of knitted fabrics

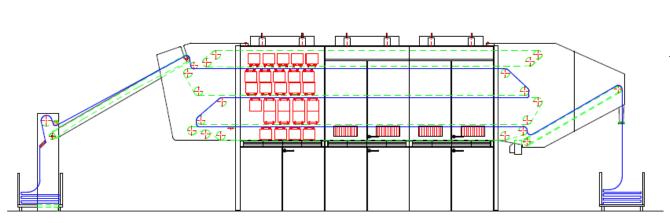






# SANTASHRINK – Tensionless drying of knitted fabrics











# SANTASHRINK – Tensionless drying of knitted fabrics

#### **Technical data and information**

Working speed 0 – 80 m/min

• Working width 160 – 360 cm

Heating system
 Direct gas; steam; thermal oil

Evaporation capacity
 200kg H2O/h @ ww 240 per chamber

Standard configuration for tubular treatment

Progress application for tubular and o/w treatment

Tension control by load cell



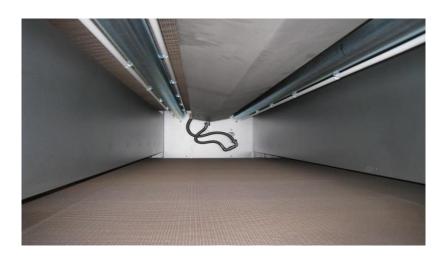
## **SANTASHRINK Standard**

#### **Steaming and vibration chamber**

- Application of additional steam
- Beating roller to affect vibration
- Relaxation in final stage of drying process









## **SANTASHRINK Standard**

#### **Energy saving devices**

ESC / Enairsave



Pleva moisture control



Main motor 30 kW - IE3



Smart save button



Automatic lint filter

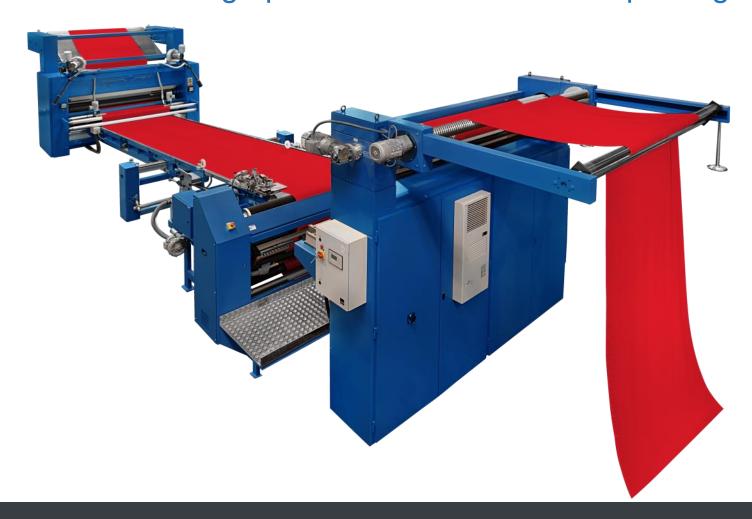


IR - camera

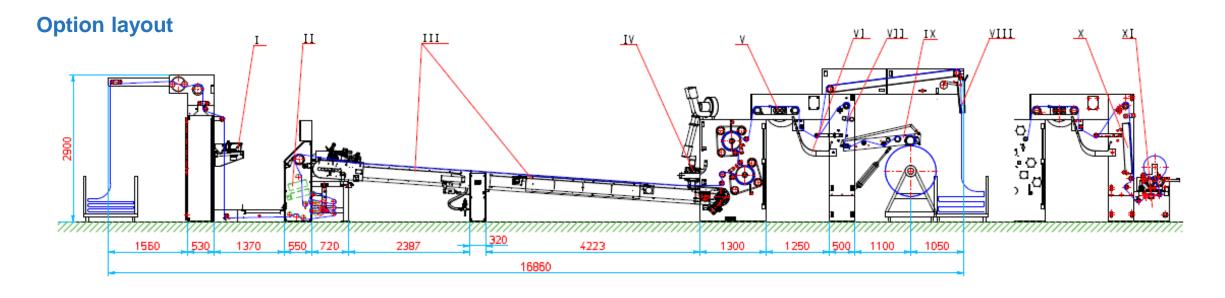




# SANTACOMPACT RD – the high performance felt belt compacting machine







- I. Rotor dampening system
- II. Weft straightener
- III. Glue wheel incl. edge drying
- IV. Edge cutting device

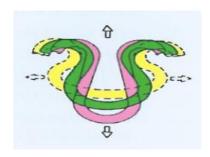
- V. Cooling unit
- VI. J-Box
- VII. Width measurement
- VIII. Ionization unit

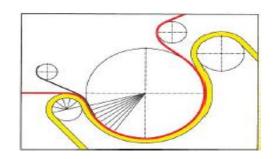
- IX. Peripheral winder
- X. Inspection table
- XI. Batch winder



#### **Steaming and vibration chamber**

- Application of additional steam
- Beating roller to affect vibration
- Relaxation in final stage of drying process
- Continuous levelling; steaming; smoothing; compacting process of open width fabrics
- Reduction of permanent residual shrinkage
- Tension control of the fabric by load cell
- Uniform fabric made of cotton or blends
- High constancy in the final width
- Low maintenance costs







- Inlet frame with centering device E&L and rotor dampening system
  Weko view from back side / operation platform
- Stainless steel pin chain equiped with rolls and sliding plates made of high performance plastic



- Guiding rail and pin chain are made of stainless steel
- Left/Right chain system have individual drive each





Weko rotor dampening system

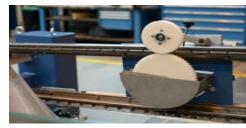
• Mahlo automatic weft straightener

Edge glueing system

• E&L edge trimming and cutting system













#### **Technical information**

•	Working	speed up	to	50 m/min
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•	Working v	vidth	200 - 260	cm (
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• Connecting power 45 kW / 75 kW

• Dimension 14 - 17 m



# SANTASYNPACT

The benchmark in high speed open-width compacting of Knit fabrics

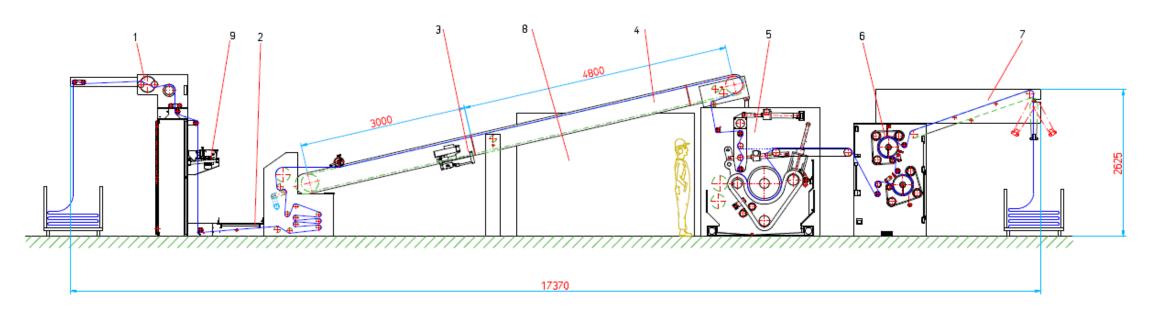






## SANTASYNPACT - What is new?

→ Combination of rubber belt shrinkage unit and felt compacting station in one line with levelling frame at the entry <a href="Video">Video</a>







# Why SANTASYNPACT?

- Highest production speed
- Best compacting, lowest residual shrinkage
- Uniform fabric made of cotton or blends
- Smooth hand feel
- Lustrous fabric face
- Lower maintenance costs than shoe compactors
- Very low tension control

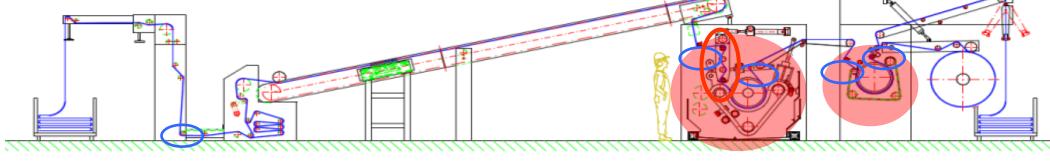


# SANTASYNPACT – Highlights

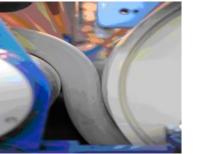
- Rubber + Felt compacting unit
- Tilting vertical arm
- 5 load cells
- High production speed (up to 60 m/min













# **SperottoRimar**



**DECOFAST 3.5** 

Continuous decatizing process under pressure



**MULTIDECAT 2** 

Continuous decatizing machine



#### FIXA

The wool crabbing in continuous by overheated water under pressure



#### UNIVERSA

The vaporizing without tension of the fabrics



#### **PLANA**

Efficient atmospheric plasma for natural fibers



#### NOVA

Continuous solvent scouring machines for textile finishing

# Final Textile products used by these brands











































SANTEX RIMAR GROUP



# **SOLWA**

Green innovative technologies for water treatment and drying processes

# SOLWA





Integrated system for drying sewage sludge



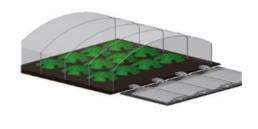
**FOODWA** 

Innovative system for drying food with renewable energies



SOLWA

System to treat polluted or sea water with solar energy



**IRRIWA** 

Integrated system of farming and irrigation in barren areas

# 2016





# Thank you for your attention

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